

Procedure:

1. Place bucket/collection device beneath the water separator to collect any water retained in separator.
2. Probe drain hole and empty any contents.
3. Measure and remove 14mm ($\frac{1}{2}$ ") of the lower portion of the plastic drain tube to expose the inside diameter of the tube. This can be performed using a cut-off wheel or saw blade. May also use 37mm ($1\frac{1}{2}$ ") drill bit as shown in Figure 3.

NOTE: The balance of the drain tube remaining **must** be a minimum of 100mm (4") in length prior to the installation of a the vacuator valve.

4. Inspect the water separator drain circuit for the presence of foreign material. Clean as necessary.
5. Install the vacuator valve to the end of the drain tube using the provided hose clamp, Figures 4 and 5.

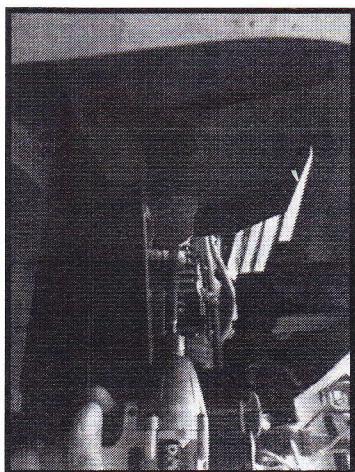


Figure 3

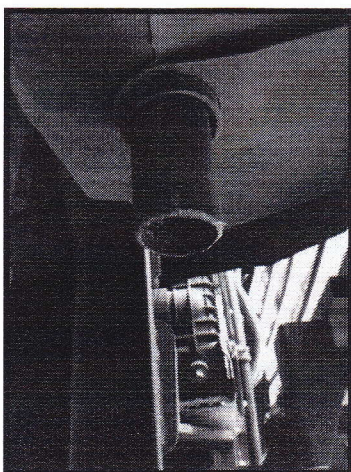


Figure 4



Figure 5